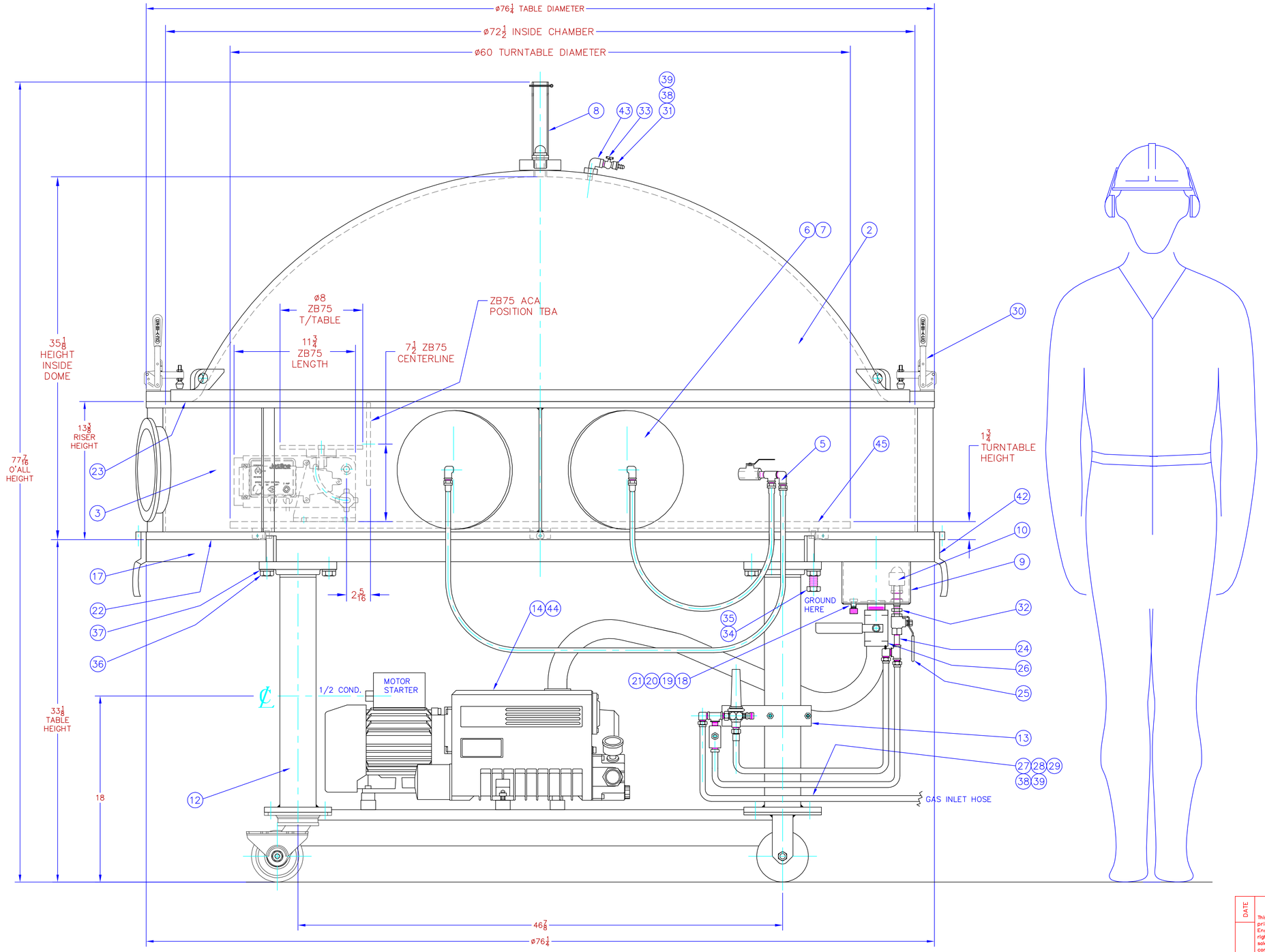

NOT SHOWN

ITEM	PART NO.	QTY	PART NAME	DESCRIPTION
45	LS-72D	1	LAZY SUSAN	ASSY
44		1	INLET FILTER	
43		1	STREET ELL	1/4 NPT BRASS
42		12	TOGGLE CLAMP	
41		1	REM. CONTROL	SUPPLIED WITH MOTOR
40		1	MAG. STARTER	SUPPLIED WITH MOTOR
39		2	HOSE NUT	
38		2	HOSE NIPPLE	
37		16	WASHER	5/8 STL
36		15	HEX HD CAP SCR	5/8 -11 x 1 1/4 STL
35		2	HEX NUT	5/8 - 11 STL
34	GL-1	1	GROUND STUD	5/8-11 x 2 STL ALL THREAD
33		1	NEEDLE VALVE	
32	WC-113A	REF	WELD VIEWER	ASSY
31		2	FERRULE	
30	WC-239-72	1	CLAMP INSTALLATION	ASSY
29		1	HOSE FITTING	
28		1	HOSE - 10FT	
27		1	PRE SET ARGON REGULATOR	
26	VC-201	1	VACUUM PUMP PLUMBING	DETAIL
25		1	BALL VALVE	
24		1	BRASS NIPPLE	1/4 NPT x 2 BRASS
23	VC-22-219	1	"O" RING	
22	VC-22-231 1/2	1	"O" RING	
21	WC-242	2	POWER FEED THRU FITTING	
20	WC-238	1	GAS IN FEED THRU FITTING	
19	WC-237	2	WATER IN FEED THRU FITTING	
18	WC-236	2	WATER OUT FEED THRU FITTING	
17	VC-72-200	1	TABLETOP	DETAIL
16	WC-235	6	GLOVE SNAP RING	
15	WC-130	3 PAIR	SLEEVE & # 10 HANDS	ASSY
14		1	VACUUM PUMP	
13	VC-72-112A	1	FLOW METER	ASSY
12	VC-72-150	1	PLATFORM	ASSY
11				
10	WC-104	1	GAS INLET FILTER	ASSY
9	VC-103	1	VACUUM APPARATUS WELL	ASSY
8	WC-105	1	CHAMBER EXHAUST VALVE	ASSY
7	VC-205	6	PORT GASKET	DETAIL
6	730-5B	6	GLOVE PORT COVER & HARDWARE	ASSY
5	PCC-100	3	PORT COVER CONNECTIONS	ASSY
4				
3	77364-730-72-2B	1	RISER	ASSY
2	730-72-1	1	DOME	ASSY
1	VC-72-77364	1	VACUUM CHAMBER	ASSY

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DATE
DESCRIPTION
CHG

ANGLES	± 1/4°
FRACTIONS	± 1/32
DECIMALS (.XXX)	± .005
DECIMALS (.XX)	± .015
MACHINED SURFACES	125√
BREAK SHARP EDGES	.010
ALL SAME DIA'S. CONCENTRIC WITHIN	.002 TIR

jetline engineering, inc.
15 GOODYEAR ST., IRVINE, CA 92618

PART NAME: VACUUM CHAMBER 72" WITH TURNTABLE & ZB75

DRAWN BY	DATE	CK'D BY	DATE	APP'D BY	DATE
B. Thornton	9/6/08				

NEXT ASSY. | CUSTOMER | CHG.

SCALE 1/5 | JOB NO. | PART OR DWG NO. VC-72-77364