ALLOYWELD INSPECTION COMPANY, INC.

796 MAPLE LANE PHONE: (630) 595-2145 FAX: (630) 595-2128 BENSENVILLE, ILLINOIS 60106-1585

X-RAY READER SHEET

TO:

HI-TECH MFG. LLC
4637 N. 25TH AVE.
SCHILLER PARK, IL 60176

DATE: *MAY 26, 2010*

ORDER NO: *28670*

REGISTER NO: *5118*

WORK ORDER NO: *63720*

PAGE *1* OF *2*

INSPECTION INFORMATION

PART NUMBER	*D812765 REV B*	MATERIAL	*TITANIUM*	HEAT CODE	*N/A*
FILM NUMBER	*V255*	NO OF VIEWS	*16*	NO OF FILM	*(16)CR SHOTS*
PROCESSED IN ACCORDANCE WITH: *ASME BPVC SECTION VIII, DIVISION 1, UW-51*					

X-RAY SERIAL NUMBER SN: 20	Accept	Non-Conforming	Cracks	Shrinkage	Shrink Cavities	Porosity	Gas Holes	Voids	Surface	REMARKS OR OTHER DISCONTINUITIES
W1 A-B	X									
B-C	X									
C-D	X									
D-A	X									
W2 A-B	X									
B-C	X									
C-D	X						X			
D-A	X									
W3 A-B	X									
B-C	X									
C-D	X						X			
D-E	X						X			
E-F	X						X			
F-G	X									
G-H	X						X			
H-A	X									
W4 A-B	X									
B-C	X									
C-D	X									
D-E	X									
E-F	X						X			
F-G	X						X			
G-H	X						X			
H-A	X						X			

This report is limited to the defects of the type that can be located with the above method. Any changes to shaded areas make this report

ACCEPTABLE **6 WELDS** **PCS.**

NON-CONFORMING **0 WELDS** **PCS.**

ALLOYWELD INSPECTION - RADIOGRAPHER SIGNATURE

JENNIFER ANAYA
NAS 410/MIL-STD-410E LEVEL II

PO#28670 Job#001-64132

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ASME BPVC SECTION VIII, DIVISION 1, UW-51

X-RAY SERIAL NUMBER SN: 20	Accept	Non-Conforming	Cracks	Shrinkage	Shrink Cavities	Porosity	Gas Holes	Voids	Surface	REMARKS OR OTHER DISCONTINUITIES
W6 A-B	X									
B-C	X									
C-D	X									
D-E	X									
E-F	X									
F-G	X									
G-H	X									
H-A	X									
W7 A-B	X									
B-C	X									
C-D	X									
D-E	X									
E-F	X									
F-G	X									
G-H	X									
H-A	X									

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NON-CONFORMING 0 WELD PCS.

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