ALLOYWELD INSPECTION COMPANY, INC.

796 MAPLE LANE PHONE: (630) 595-2145 FAX: (630) 595-2128 BENSENVILLE, ILLINOIS 60106-1585

X-RAY READER SHEET

TO:

FERMI NATIONAL LAB
PO BOX 500
BATAVIA, IL 60510

DATE: JUNE 3, 2009
ORDER NO: PRN118462
REGISTER NO: 176038
WORK ORDER NO: 57751
PAGE 1 OF 2

INSPECTION INFORMATION

PART NUMBER D812765 REV A		MATERIAL	HEAT CODE
FILM NUMBER U410	NO OF VIEWS 3/6	NO OF FILM (23)CR SHOTS.	
PROCESSED IN ACCORDANCE WITH: ASME B31.3			

X-RAY SERIAL NUMBER	Accept	Non-Conforming	Cracks	Shrinkage	Shrink Cavities	Porosity	Gas Holes	Voids	Surface	REMARKS OR OTHER DISCONTINUITIES
W1 A-B	X									
B-C		X								ELONGATED IND.
C-D		X								ELONGATED IND.
D-E	X									
E-F		X								ELONGATED IND.
F-A		X								ELONGATED IND.
W2 A-B	X									
B-C	X									
C-D	X									
D-E	X									
E-F	X									
F-A	X									
W3 A-B	X									
B-C	X									
C-D	X									
D-E	X						X			
E-F	X									
F-G	X									
G-H	X									
H-A	X						X			
W4 A-B	X									
B-C	X						X			
C-D	X									
D-E	X						X			
E-F	X									
F-G	X									
G-H	X									
H-A	X									

This report is limited to the defects of the type that can be located with the above method. Any changes to shaded areas make this report

ACCEPTABLE 4 PCS.
NON-CONFORMING 1 PCS.

ALLOYWELD INSPECTION - RADIOGRAPHER SIGNATURE

JENNIFER ANAYA
NAS 410/MIL-STD-410E LEVEL II

ALLOYWELD INSPECTION COMPANY, INC.

796 MAPLE LANE PHONE: (630) 595-2145 FAX: (630) 595-2128 BENSENVILLE, ILLINOIS 60106-1585

X-RAY READER SHEET

TO:

FERMI NATIONAL LAB
PO BOX 500
BATAVIA, IL 60510

DATE: JUNE 3, 2009
ORDER NO: PRN118462
REGISTER NO: 176088
WORK ORDER NO: 57751
PAGE 2 OF 2

INSPECTION INFORMATION

PART NUMBER D812765 REV A		MATERIAL	HEAT CODE
FILM NUMBER U410	NO OF VIEWS 3/6	NO OF FILM (23)CR SHOTS	
PROCESSED IN ACCORDANCE WITH: ASME B31.3			

X-RAY SERIAL NUMBER	Accept	Non-Conforming	Cracks	Shrinkage	Shrink Cavities	Porosity	Gas Holes	Voids	Surface	REMARKS OR OTHER DISCONTINUITIES
W5 A-B	X						X			
B-C	X									
C-D	X									

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NON-CONFORMING 1 PCS.

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